

## REPSOL ISPLEN PB195K3M

REPSOL ISPLEN PB195K3M is a phthalate free very high fluidity heterophasic copolymer, intended for injection moulding applications. It is characterised by its very high stiffness and excellent impact properties in a grade with a high melt flow index value.

It is a nucleated grade and, in addition, its special antistatic formulation provides good long-term aesthetic appearance and easy demoulding, allowing to achieve faster cycle times.

### Applications

The particular characteristics of REPSOL ISPLEN PB195K3M provide a grade with excellent balance of mechanical properties with very high stiffness and excellent impact properties, as well as a good dimensional stability. It is widely used in:

- Pails
- Domestic and leisure furniture.
- Square boxes and round storage containers for consumer appliances.
- Thin-walled containers for exhibiting food products: ice creams, fast food, dairy products...
- Flowerpots, buckets, storage organizers, waste containers, trays...

Recommended melt temperature range from 190 to 250°C. Processing conditions should be optimised for each production line.

PROPERTIES	VALUE	UNIT	TEST METHOD
<b>GENERAL</b>			
Melt flow rate (230°C/ 2,16 kg)	45	g/10 min	ISO 1133
Density at 23°C	905	kg/m <sup>3</sup>	ISO 1183
<b>MECHANICAL</b>			
Flexural modulus of elasticity	1.400	MPa	ISO 178
Charpy impact strength (23°C,notched)	8	kJ/m <sup>2</sup>	ISO 179
<b>THERMAL</b>			
HDT 0,45 MPa	100	°C	ISO 75
<b>OTHERS</b>			
Shore Hardness	67	-	ISO 868

[1/2]

### Storage

REPSOL ISPLEN PB195K3M should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 60°C and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes or undesired migration of additives included in its formulation which may have a negative influence on the processability and properties of the transformed product.

### Disclaimer

This grade complies with the European regulations for materials for use in food contact. This grade is not intended to be used in medical, pharmaceutical, or healthcare applications, therefore Repsol does not authorize its use in them.

Repsol does not grant express or implicit guarantees that extend beyond the description contained herein. Nothing herein shall constitute any guarantee of merchantability or fitness for a particular purpose. Before using a product sold by Repsol, users must make their own independent determination that the product is safe, legal, and technically suitable for its intended use. Repsol does not assume any responsibility for the use of its materials together with other materials.

### Related documents

The following related documents are available on request, and represent various aspects on the usability and safety of the product:

- Safety data sheet
- Statement on compliance with food contact regulations

**Recommended consumption period:** 12 months from the raw material reception

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[2/2]