



API™

A Trinseo company.

TECHNICAL DATA SHEET

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APINAT DP1888/85

APINAT™

TPE-E
Biodegradable TPC compounds

Properties	Methods	Units	Results (*)
Density	ASTM D 792	g/cm ³	1,2
Hardness Sh.A (15 sec)	ASTM D 2240	sh.A	85
Melt Flow Index 190°C 49,05 N	ASTM D 1238	g/10'	50
Tear strength (type C)	ASTM D 624	KN/m	80
Tensile strength (type IVB)	ASTM D 638	MPa	18
Elongation at break (type IVB)	ASTM D 638	%	700
Abrasion (Rotating Specimen)	ISO 4649	mm ³	200

S0001643

Technology

Injection

Processing

Optimum processing conditions depend on such features as machine size, screw design, mould/extruder head and material residence time.

PRE-DRYING: 2 HR. AT 70÷80 °C. HYGROSCOPIC MATERIAL

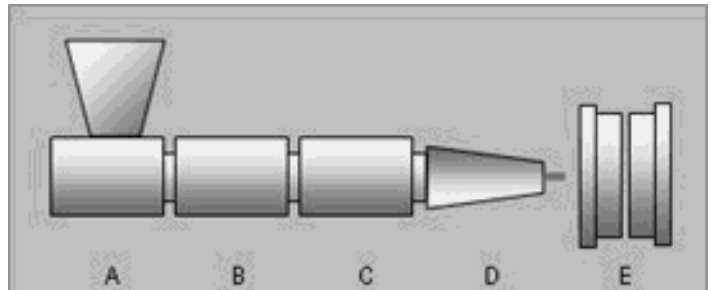
It is necessary to store the material in a cool dry place. Exposure to high temperature, high humidity, flames or other heat source has to be avoided.

OPENED PACKAGING SHOULD BE SEALED AFTER USE. SHELF LIFE: SIX MONTHS.

INJECTION PRESSURE: MEDIUM
BACK PRESSURE: MEDIUM - LOW
INJECTION SPEED: MEDIUM - LOW

Temperature settings (°C)

Zone A: 120 : 130
Zone B: 120 : 130
Zone C: 130 : 140
Zone D: 130 : 145
Zone E: 25 : 40



Recycling

REGINDED MATERIAL CAN BE EASILY MIXED WITH VIRGIN PRODUCT.
NOT ALLOWED FOR CRITICAL APPLICATIONS OR THERMOSET MATERIALS.

(*) Typical property values; these are not to be construed as specifications.

The information supplied above is given in good faith and is accurately based on test results. However, we recommend that the procedures suggested, which may be updated from time to time, are tested to ensure that they are suitable for your specific application/production. API Spa does not guarantee results and assumes no obligation or responsibility whatsoever in respect of the information provided, other than those required by applicable Law. Furthermore API Spa will not take any responsibility in case of any use of the products in violation of third party patent and/or right of any kind.