

# THE GLOBAL SPECIALIST FOR PVC COMPOUNDS

## MATERIAL TECHNICAL DATA SHEET

### Norvinyl® GB.97.00.00585.GF

<b>Description</b>	Flexible PVC Extrusion Compound
<b>Colour</b>	Clear blue tinted
<b>Application</b>	General profiles
<b>Characteristics</b>	Low toxicity
<b>Compliances</b>	Do not contain animal derived material, latex or material from Prop.65 REACH Regulations 1907/2006 and 2015/863(RoHS 3)
<b>Form</b>	Granules

## TYPICAL PROPERTIES

	Test Method	Units	Value
<b>General Properties</b>			
Density (varies with colour)	EN ISO 1183-1A	Kg/m <sup>3</sup>	1300
Hardness (15 secs @ 23°C)	EN ISO 868	Shore D	46
<b>Other Properties</b>			
Thermal stability (200°C)	EN ISO 182-1	min	20

\*Material tested on extruded profile. Actual performance may vary depending upon product design. Customers are advised to verify product as required.

\*\* INEOS PVC Compound must be stored at normal warehouse conditions at a temperature from +5 C° to +35 C°, and must be protected from direct sunlight and moisture.

Stored under these conditions an expected Shelf Life might exceed 12 month.

It is though the responsibility of the converter to ensure all properties as product alteration might occur due to extended period of storage.

INEOS PVC Compound takes no liability of any kind if storage conditions are not fulfilled.

#### Processing conditions

Customers are recommended to determine optimum conditions for themselves, as these will vary with the type of extruder, tool and extrusion line speed. The mechanical properties could vary depending on the production conditions or circumstances.

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