

THE GLOBAL SPECIALIST FOR PVC COMPOUNDS

MATERIAL TECHNICAL DATA SHEET

NORVINYL GA.100.91.00804.S2

Description	Rigid PVC Extrusion Compound
Colour	Gray
Application	General profiles
Characteristics	Medium impact
Stabilizer	Ca/Zn
Compliance	REACH Regulations 1907/2006 and 2015/863 (RoHS 3)
Form	Granulate

TYPICAL PROPERTIES

	Test Method	Units	Value
General Properties			
Density (varies with colour)	EN ISO 1183-1A	g/cm ³	1,433
Vicat softening point	EN ISO 306 B50	°C	75
Mechanical properties			
Thermal stability (200°C)	EN ISO 182-1	Min	30

*Material tested on extruded profile. Actual performance may vary depending upon product design. Customers are advised to verify product as required.

Processing conditions

Customers are recommended to determine optimum conditions for themselves, as these will vary with the type of extruder, tool and extrusion line speed. The mechanical properties could vary depending on the production conditions or circumstances.

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